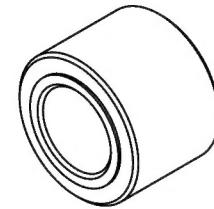
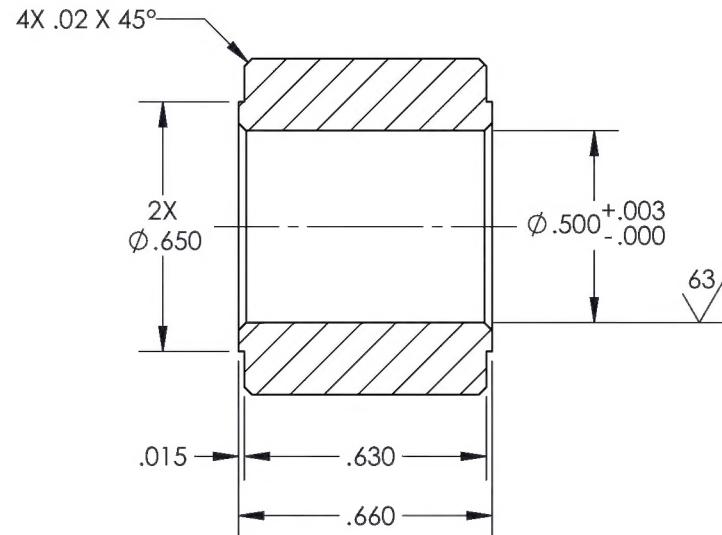
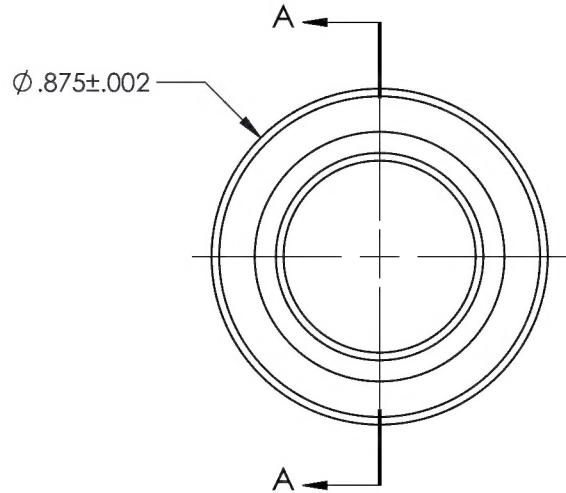


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| REVISIONS |         |  |           |         |          |
|-----------|---------|--|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION  | DATE      | INITIAL | APPROVED |
| 2         |         | AS DRAWN BY CANAM.   | 9/12/2012 | RJC     |          |
| 2A        | 14-0127 | CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. DELETED DIM (.015). | 8/14/2014 | DPD     | RW       |
| 3         | 15-0035 | CH'D MATL WAS S7 IS 4140/4142.   | 2/11/2015 | DPD     | JAG      |



SECTION A-A

NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.



|  |                 |                 |
|--|-----------------|-----------------|
| TITLE  |                 | LOCK ROLLER     |
| DWG NO.  | C45-12-4        |                 |
| MAT'L  | 4140/4142       | DRAWN BY: CANAM |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES |                 | APPROVED        |
| .XXX ± .005  | FRACTIONS ± 1/8 | RC53-56         |
| .XX ± .01  | ANGLES ± 5°     | FINISH          |
| .X ± .1  |                 | SEE NOTE 1      |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        |                 | SPEC            |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           |                 | USED ON MODEL   |
| SCALE  | 2:1             | DATE 10/28/1998 |
| SHEET 1 OF 1   |                 |                 |

| ASSY QTY | ASSY QTY | B/O | Part #   | UNIT QTY | Description | Material  | B/O INFORMATION OR SPECIFICATIONS |
|----------|----------|-----|----------|----------|-------------|-----------|-----------------------------------|
|          |          |     | C45-12-4 | 1        | LOCK ROLLER | 4140/4142 | Ø7/8 X 3/4                        |